GAS GENERATOR SET



Image shown may not reflect actual package

BENEFITS

EMISSIONS

 Meets most worldwide emissions requirements down to 0.5 g/bhp-hr No_x level without after-treatment.

FULL RANGE OF ATTACHMENTS

 Wide range of bolt-on system expansion attachments, factory designed and tested

PROVEN SYSTEM

- Fully prototype tested
- Field proven in a wide range of applications worldwide
- Certified torsional vibration analysis available

WORLDWIDE PRODUCT SUPPORT

- Caterpillar dealers have over 1,600 dealer branch stores operating in 200 countries.
- Comprehensive post-sales support including maintenance and repair agreements that a re-tailored to your specific equipment application.
- High skilled technicians are trained to service every aspect of your electric power generation system.
- The Cat® SOSsm Service monitors and tracks internal engine component condition providing the capability to maximize product performance and minimizing owning and operating costs.

CATERPILLAR®

Natural Gas Continuous 2055 ekW 60 Hz 1800 rpm 480 Volts

Caterpillar[®] is leading the power generation market place with power solutions engineered to deliver unmatched performance, reliability, durability and cost-effectiveness.

CAT G3520C GAS ENGINE

- Robust high speed block design provides prolonged life and lower owning and operating costs.
- Designed for maximum performance on low pressure pipeline natural gas
- Simple open chamber combustion system for reliability and fuel flexibility
- Leading edge technology in ignition system and air/fuel ratio control for lower emission and engine efficiency.
- One electronic control module handles all engine functions: ignition, governing, air/fuel ratio control and engine protection

CAT® SR4B GENERATOR

- Designed to match performance and output characteristics of Caterpillar gas engines
- Industry leading mechanical and electrical design
- High efficiency

CAT EMCP II+CONTROL PANEL

- Simple user friendly interface and navigation
- Digital monitoring, metering and protection settings
- Fully-featured power metering and protective relaying
- UL 508A Listed
- Remote control and monitor capability options



Factory Installed Standard & Optional Equipment

System	Standard	Optional
Gas Engine Control	Fuel/air ratio control;	
Module (GECM)	Start/stop logic: gas purge cycle, staged shutdown;	
	Engine Protection System: detonation sensitive timing,	
	high exhaust temperature shutdown;	
	Governor: Transient richening and turbo bypass control;	
	Ignition.	
Air Inlet	Two element, single-stage air cleaner with enclosure and	Air cleaner with precleaner; Mounting stand
	service indicator	
Control Panel	EMCP II+	Local alarm module; Remote annuciator;
		Communications Module (PL1000T, PL1000E)
		Synchronizing module; Engine failure relay
Cooling	Engine driven water pumps for jacket water and aftercooler;	Remote radiator for JW and SCAC circuits,
	Jacket water and SCAC thermostats;	level switch included but not wired,
	ANSI/DN customer flange connections for JW inlet and outlet	coolant level drain line with valves, fan with guard;
	Cat flanges on SCAC circuit	Inlet/Outlet connections.
Exhaust	Dry exhaust manifolds, insulated and shielded;	Flange; Exhaust expander; Elbow; Flexible fitting;
	Center section cooled turbocharger with Cat flanged outlet;	Muffler and spark-arresting muffler with companion
	Individual exhaust port and turbocharger outlet wired to	flanges.
	Integrated Temperature Sensing Module (ITSM) with GECM	
	providing alarms and shutdowns.	
Fuel	Electronic fuel metering valve;	Fuel filter;
	Throttle plate, 24V DC actuator, controlled by GECM;	Gas pressure regulator;
	Fuel system is sized for 31.5 to 47.2 MJ/NM3 (800 to 1200	Gas shutoff valve, 24V, ETR (Energized-To-Run)
	Btu/cu ft) dry pipeline natural gas with pressure of 10.2 to 34.5	
	kPa (1.5 to 5 psi) to the engine fuel control valve.	
Generator	SR4B generator, includes:	Medium and high voltage generators and attachments
	Caterpillar's Digital Voltage Regulator (CDVR) with 3-phase	Low voltage extension box; Cable access box;
	sensing and KVAR/PF control; Reactive droop;	Air filter for generator; Bearing temperature detectors
	Bus bar connections; Winding temperature detectors;	Manual voltage control; European bus bar.
	Anti-condensation space heater.	
Governing	Electronic speed governor as part of GECM;	Woodward load sharing module
	Electronically-controlled 24V DC actuator connected to	
	throttle shaft.	
Ignition	Electronic Ignition System controlled by GECM;	
	Individual cylinder Detonation Sensitive Timing (DST)	
Lubrication	Lubricating oil; Gear type lube oil pump; Oil filter, filler and dipstic	Oil level regualtor; Prelube pump;
	Integral lube oil cooler; Oil drain valve; Crankcase breather.	Positive crankcase ventilation system
Mounting	330 mm structural steel base (for low and medium voltage units));
	Spring-type anti-vibration mounts (shipped loose)	
Starting / Charging	24V starting motors; Battery with cables and rack (shipped loos	Charging alternator; Battery charger;
	Battery disconnect switch;	Oversized battery; Lacket water heater;
	60A, 24V charging alternator (standard on 60Hz 1800rpm only)	
General	Paint Caterpillar Yellow except rails & radiators;	Crankcase explosion relief valve;
	Damper guard.	Engine barring group;
	Operation and Maintenance Manuals; Parts Book.	EEC D.O.I and other certifications

LEHE2832-02 2

Continuous 2055 ekW 60 Hz 1800 RPM 480V



SPECIFICATIONS

CAT GAS ENGINE G3520C SCAC 4-stroke-cycle watercooled gas engine Number of Cylinders -----V20 Bore --- mm (in) -----170 (6.7) Stroke --- mm (in) -----190 (7.5) Displacement --- L (cu in) -----86.3 (5266) Compression Ratio -----11.3:1 Aspiration ----- Turbocharged Separate Circuit Aftercooled Cooling Type ---- Two stage aftercooler, JW + O/C + A/C 1 combined Fuel System ----- Low Pressure Governor Type ------ Electronic (ADEM * III)

CAT SR4B GENERATOR

Frame size	827
Excitation Per	rmanent Magnet
Pitch	0.667
Number of poles	4
Number of bearings	2
Number of leads	6
Insulation	Class H
IP rating	Drip proof IP22
Alignment	Pilot shaft
Overspeed capability % of rated	125%
Waveform deviation line to line, no load	less than 2.0%
Paralleling kit droop transformer	Standard
Voltage regulator	CDVR
Voltage regulation	+/- 0.5%
Telephone Influence Factor (TIF)	less than 50
Total Harmonic Distortion (THD)	less than 3.0%

Consult your Caterpillar dealer for available voltage

CAT EMCPII+ CONTROL PANAL

- * Power by 24 volts DC
- * NEMA 12, IP44 dust-proof enclosure
- * Lockable hinged door
- * Single-location customer connection
- * Auto start/stop control switch
- * Voltage adjustment potentiomenter
- * True RMS AC metering, 3 phase
- * Pruge cycle and staged shutdown logic
- * Digital indication for:

RPM

Operating hours

Oil pressure

Coolant temperature

DC voltage

L-L volts, L-N volts, phase amps, Hz, ekW, kVA, kVAR, kWhr, %kW, pf

System diagnostic codes

* Shutdown with indicating lights;

Low oil pressure

High coolant temperature

High oil temperature

Overspeed

Overcrank

Emergency stop

High inlet air temperature (for TA engine only)

Detonation sensitive timing (for LE engine only)

* Programmable protective relaying functions:

Under / Over voltage

Under / Over frequency

Overcurrent

Reverse power

- * Spare indicator LEDs
- * Spare alarm/shutdown inputs

Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication.





TECHNICAL DATA

G3520C Gas Generator Set			DM 3194		DM 3195		
Emission level (NOx)	mg/N.M3	g/bhp-hr	446	1.0	221	0.5	
Aftercooler SCAC (Stage 2)	Deg C	Deg F	54	130	54	130	
Package Performance (1)		_					
Power Rating @ 0.8 pf (w/ 2 water pumps and w/o fan)	ekW Continuous		20	2055		2055	
Power Rating @ 0.8 pf (w/ 2 water pumps and w/o fan)	kVA Continuous		2569		2569		
Power Rating @ 1.0 pf (w/ 2 water pumps and w/o fan)	ekW Continuous		2100		2100		
Electric Efficiency @ 1.0 pf (ISO 3046/1) (2)	%		38.4		37.4		
Mechanical Power (w/ 2 water pumps and w/o fan)	bkW	bhp	2154	2889	2154	2889	
Fuel Consumption (3)							
100% load w/o fan	NM3/hr	scf/hr	553	20 619	567	21 146	
75% load w/o fan	NM3/hr	scf/hr	432	16 079	443	16 495	
50% load w/o fan	NM3/hr	scf/hr	303	11 276	310	11 571	
Altitude Capability (4)							
At 25 Deg C (77 Deg F) ambient, above sea level	М	ft	976	3200	976	3200	
Cooling System							
Ambient air temperature	Deg C	Deg F	25	77	25	77	
Jacket water temperature (Maximum outlet)	Deg C	Deg F	90	194	90	194	
Exhaust System							
Combustion air inlet flow rate	NM3/min	SCFM	158	6097	167	6410	
Exhaust stack gas temperature	Deg C	Deg F	487	909	478	893	
Exhaust gas flow rate	NM3/min	CFM	168	16 714	176	17 348	
Exhaust flange size (internal diameter)	mm	in	360	14	360	14	
Heat Rejection (5)							
Heat rejection to jacket water and oil cooler and AC - Stage	kW	Btu/min	1187	67 467	1239	70 479	
Heat rejection to AC - Stage 2	kW	Btu/min	144	8167	161	9150	
Heat rejection to exhaust (LHV to 350 Deg F)	kW	Btu/min	1230	69 984	1250	71 169	
Heat rejection to exhaust (LHV to 120 Deg C)	kW	Btu/min	1455	82 818	1487	84 640	
Heat rejection to atmosphere from engine	kW	Btu/min	154	8763	154	8763	
Heat rejection to atmosphere from generator	kW	Btu/min	69	3924	69	3924	
Generator							
Frame			8	27			
Temperature rise	Deg C	Deg F	105	221	105	221	
Motor starting capability @ 30% voltage dip (6)	skVA		5226		5226		
Lubrication System							
Standard sump refill with filter change	L	gal	541	143	541	143	
Emissions (7)							
NOx @ 5% O2 (dry)	mg/N.M3	g/bhp-hr	446	1	221	0.5	
CO @ 5% O2 (dry)	mg/N.M3	g/bhp-hr	1051	2.36	946	2.14	
THC @ 5% O2 (dry)	mg/N.M3	g/bhp-hr	1789	4.01	2137	4.83	
NMHC @ 5% O2 (dry)	mg/N.M3	g/bhp-hr	269	0.61	321	0.73	
Exhaust O2 (dry)	%		1.77		9.9		

LEHE2832-02 4



DEFINITIONS AND CONDITIONS

(1) Continuous --- Maximum output available for an unlimited time

Ratings are based on pipeline natural gas having a Low Heat Value (LHV) of 35.6 MJ/NM3 (905 Btu/ft3) and 80 Caterpillar Methane Number. For values in excess of altitude, ambient temperature, inlet/exhaust restriction, or different from the conditions listed, contact your local Caterpillar dealer.

- (2) **Efficiency** of standard generator is used. For higher efficiency generators, contact your local Caterpillar dealer.
- (3) **Ratings and fuel consumption** are based on ISO3046/1 standard reference conditions of 25 deg C (77 deg F) of ambient temperature and 100 kPa (29.61 in Hg) of total barometic pressure, 30% relative humidity with 0, +5% fuel tolerance.
- (4) Altitude capability is based on 2.5 kPa air filter and 5.0 kPa exhaust stack restrictions.
- (5) **Heat Rejection** --- Values based on nominal data with fuel tolerence of +/-2.5% and 2.5 kPa inlet and 5.0 kPa exhaust restrictions.
- (6) Assume synchronous driver
- (7) Emissions data measurements are consistent with those described in EPA CFR 40 Part 89 Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state engine operating conditions of 25 deg C (77 deg F), 96.28 kPa (28.43 in Hg) and fuel having a LHV of 35.6 MJ/NM3 (905 Btu/cu ft) and 80 Caterpillar Methane Number at 101.60 kPa (30.00 in Hg) absolute and 0 deg C (32 deg F). Emission darta shown is subject to instrumentation, measurement, facility, and engine fuel system adjustment.

LEHE2832-02 5

Continuous 2055 ekW 60 Hz 1800 RPM 480V



DIMENSIONS

Package Dimensions		
Length	6367.1 mm	250.67 in
Width	1996.5	78.6
Height	2340.4 mm	92.14 in
Shipping Weight	18 350 kg	40 437 lb

Note: Do not use for installation design.

See general dimension drawings
for detail (Drawing # 234-1955).

Performance Number: DM3194, DM3195

Feature Code: 520GE10

Generator Arrangement: 144-1828

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